

Experimental and Theoretical Analysis of Cracking Moment of Concrete Beams Reinforced with Hybrid Fiber Reinforced Polymer and Steel Rebars

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Abstract

This study aims at experimentally and theoretically investigating the cracking moment (M_{cr}) of hybrid Fiber Reinforced Polymer (FRP)/steel Reinforced Concrete (RC) beams. Six hybrid Glass FRP (GFRP)/steel and three GFRP RC beams with various GFRP and steel reinforcement ratios are tested in four-point bending scheme. Experimental results indicate that both GFRP and steel rebars affect M_{cr} , but the effect of steel reinforcement is more significant. When the steel reinforcement ratio increases to 1.17%, M_{cr} goes up to 15.9%, while the same value for GFRP is only 9.7%. An analytical method is proposed based on the plain section assumption and nonlinear behavior of materials for estimating M_{cr} . The proposed model shows a good agreement with the experimental data conducted in this study and collected from the literature. The results of the parametric study give evidence of the positive effects of hybrid reinforcement ratios and elastic modulus of FRP on M_{cr} of hybrid RC beams.

Keywords: concrete beam, fiber reinforced polymer (FRP), hybrid reinforcement, cracking moment, flexural behavior

1. Introduction

Due to some special characteristics, such as superior corrosion resistance, low strength/weight ratio, non-conductive, non-magnetic, Fiber Reinforced Polymer (FRP) rebars, are widely used as an alternative to steel rebar for concrete structures [1-2]. It is well known that there are four common types of FRP rebars used to reinforce concrete components: Aramid FRP (AFRP), Basalt FRP (BFRP), Carbon FRP (CFRP), and Glass FRP (GFRP).

Only the elastic modulus of CFRP is equivalent or higher than that of steel bar. The elastic modulus of other FRP types is much lower than that of steel bar, which causes large deflection and crack width of FRP Reinforced Concrete (RC) bending elements [3-6]. To overcome this drawback of FRP RC beams, many researchers proposed combining traditional steel bars to FRP bars in the tension zone of the concrete beam. As a result, hybrid FRP/steel RC beams are formed [7-9]. In practice, the hybrid FRP/steel RC beams were also met in a type of RC beams strengthened with FRP sheets. Although the flexural behavior of FRP/steel RC beams has been extensively investigated, the data on cracking behavior is still limited.

This study presents experimentally and theoretically the investigation on the cracking behavior of hybrid FRP/steel RC beams, and introduces an analytical method for predicting the cracking moment of FRP/steel RC beams. First, three groups of beams, which contain six hybrid GFRP/steel and three GFRP RC beams, are cast and tested in the four-point bending scheme to clarify the cracking behavior. Second, an analytical method based on the plane section assumption and strain compatibility is

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proposed for estimating the cracking moment. This method considers the nonlinear behavior of concrete and the contribution of reinforcements. Finally, a parametric study on the effect of longitudinal reinforcement ratios and elastic modulus of FRP on the cracking moment is done by using the proposed analytical method.

2. Literature Review

Previous studies of FRP/steel RC beams mainly focused on the flexural behavior, evaluating the cracking moment, failure modes and load-bearing capacity, short-term and long-term deflections, crack width, crack spacing, stiffness, and ductility. The results of the previous studies revealed the positive effect of steel reinforcement in improving the flexural behavior of FRP/steel RC beams [4-16]. For the design purposes of hybrid FRP/steel RC beams, many researchers proposed analytical methods to estimate load-carrying capacity [10, 12-13, 17-19] and limits of reinforcement ratios [20], to determine failure modes [10-16], and to estimate crack width, crack spacing, and midspan deflection [21-22]. Some researchers tried to use the existing design codes with some modifications for the calculation of hybrid FRP/steel RC beams [4, 18, 23-24].

Regarding the cracking moment of FRP/steel RC beams, very few researchers focused on the cracking behavior and proposed the formulas to calculate the cracking moment of FRP/steel RC beams. By using the existing design codes with the modulus of rupture and transformed uncracked sections, Mohamed [25] compared the theoretical and experimental cracking moments of FRP/steel RC beams, and reported that the theoretical cracking loads were significantly smaller than the experimental values. Kartal and Kalkan [26] developed two cracking moment estimates of FRP/steel RC beams, one for the gross moment of inertia and the other for the uncracked transformed moment of inertia. In each method, three different tensile strengths of concrete, i.e., the experimental value calculated from the prismatic beam tests and the second and third values obtained from empirical flexural tensile strength of Eurocode 2 and ACI 318M, were applied. The results showed that the uncracked transformed moment of inertia method with a modulus of rupture expression according to the ACI 318 M gave the best agreement between theoretical and experimental results. Besides, the authors reported that ignoring the contribution of the longitudinal reinforcements in the calculation may lead to underestimation of the cracking moment.

Maleki and Kheyroddin [18] used the recommendations of ACI440.1R-15 and CSA-S806-12 to estimate the first cracking moment of GFRP/steel RC beams. The results showed that these design codes underestimated the cracking moment of tested beams. Valivonis and Skuturna [27] experimentally investigated the cracking moment of RC beams strengthened by CFRP laminates. They reported that CFRP laminates significantly increased the critical tension strains of the concrete and cracking moment (from 56% to 106%), and that CFRP laminates also influence the expansion of cracks and restrict the development of the crack. These authors proposed an analytical equation for estimating the cracking moment by using curvilinear diagrams to describe the compressed concrete and the concrete in tension. However, the comparison results showed a large deviation between theoretical and experimental values.

Gao et al. [28] carried out an experimental study on the flexural behavior of one-way slab strengthened by FRP sheets, and pointed out the influence of the amount of strengthening CFRP and GFRP sheets on cracking moment of RC one-way slab. In particular, the CFRP sheet with a high elastic modulus has a stronger effect on the cracking moment in comparison with a GFRP sheet. Due to the complication of a method for estimating the cracking moment based on the plane cross-section assumption and equilibrium condition, these authors proposed an equivalent-conversion method for determining the cracking moment of RC slabs strengthened with FRP, in which the formula of elastic materials is used with a plasticity coefficient. The proposed method revealed good agreement between experimental and theoretical values.

A lot of experimental research on the flexural behavior of hybrid FRP/steel RC beams has been reported along with many proposals for prediction models of cracking moments. However, the majority of these proposals are based on the existing design codes (ACI and Eurocode), which neglected the contribution of reinforcements. This fact led to the underestimation of the cracking moment of FRP/steel RC beams.

3. Experimental Investigation

Six hybrid GFRP/steel RC and three GFRP RC beams with dimensions of $150 \times 250 \times 2700$ mm (width \times height \times long) and different GFRP and steel reinforcement ratios are cast and loaded in a four-point bending scheme. All nine testing beams are divided into three groups to evaluate the influence of GFRP/steel reinforcement on the cracking load. In each group, the GFRP reinforcement area (A_f) is fixed, and the steel reinforcement area (A_s) varies (Fig. 1 and Table 1). Specifically, the group of beams #1 (beams B1, B2, and B3) is reinforced with 2G10 (two GFRP bars with a diameter of 10 mm, $A_f = 1.225$ cm²), the group of beams #2 (beams B4, B5, and B6) is reinforced with 2G14 ($A_f = 2.65$ cm²), and the group of beams #3 (beams B7, B8, and B9) is reinforced with 3G14 ($A_f = 3.97$ cm²).

In addition, during the analysis of the test results, the groups of beams with fixed longitudinal steel reinforcement and varied GFRP reinforcement are also created. The group of beams with fixed 2S10 (two steel bars with the diameter of 10 mm) contains beams B2, B5 and B8, and the group of beams with fixed 2S14 (two steel bars with the diameter of 14 mm) contains beams B3, B6, and B9. The loading span is 2400 mm, of which the length of the pure bending zone is 400 mm (Fig. 2(a)). As shown in Fig. 1, the GFRP and steel rebars are arranged in two layers, wherein the GFRP rebars are placed in the undermost layer with a concrete cover thickness (C_f) of 25 mm, while the steel rebars are arranged in the inner layer (second layer) with a concrete cover thickness (C_s) of 50 mm. All the actual dimensions of the testing beams are re-measured after casting, as shown in Table 1. The shear reinforcements from plain round steel bars with the diameter of 6 mm and the spacing of 100 mm are put in the shear spans to prevent shear failure. In the middle span, the spacing of stirrups is 200 mm to form a reinforcement cage and reduce the influence of stirrups on flexural behavior. Two 6 mm diameter steel rebars are used as compressive reinforcements. The beam specimens are designed with references to ACI 440.1R-15 [29] and recommendations by previous researchers [12, 20]. Accordingly, the GFRP reinforcement ratio (μ_f) varies from 0.35% to 1.18%, and the steel reinforcement ratio (μ_s) ranges from 0.52% to 1.13%. Details of geometries and reinforcements of specimens are presented in Table 1.

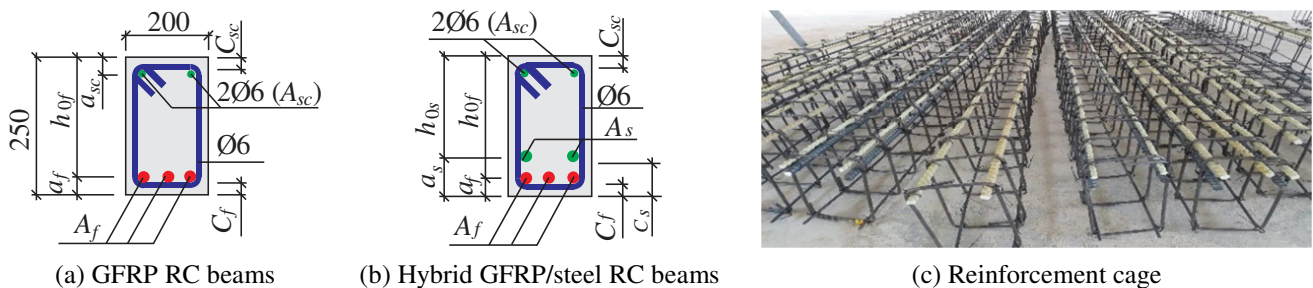


Fig. 1 Beam's reinforcement (unit: mm)

Table 1 Details of beam specimens

Group of beams	Beam ID	b , mm	h , mm	a_f , mm	a_s , mm	h_{of} , mm	h_{os} , mm	A_f , cm ²	A_s , cm ²	μ_f , %	μ_s , %	R_m , MPa
#1	B1.2G10	150	253	21	-	232	-	1.23	-	0.35	-	37.2
	B2.2G10-2S10	152	254	30	54	224	200	1.23	1.57	0.36	0.52	41.6
	B3.2G10-2S14	151	252	27	72	225	180	1.23	3.08	0.36	1.13	39.5
#2	B4.2G14	148	252	31	-	221	-	2.65	-	0.81	-	42.6
	B5.2G14-2S10	151	251	31	52	220	199	2.65	1.57	0.80	0.52	41.0
	B6.2G14-2S14	152	254	33	62	221	192	2.65	3.08	0.79	1.06	40.5
#3	B7.3G14	148	255	26	-	229	-	3.97	-	1.17	-	45.5
	B8.3G14-2S10	153	254	33	59	221	195	3.97	1.57	1.18	0.53	42.8
	B9.3G14-2S14	155	255	23	58	232	197	3.97	3.08	1.11	1.01	42.9

*Note: b , h , a_f , a_s , h_{of} , and h_{os} are the geometric dimensions of cross section as shown in Fig. 1. $\mu_s = A_s/(bh_{os})$ and $\mu_f = A_f/(bh_{of})$ are the steel and GFRP reinforcement ratios, respectively. The beam ID is formed from 3 parts: the first part (e.g., B1) is the order number of the beams, the second part (2G10, 2G14, and 3G14) refers to the number and the diameter of GFRP bars, and the last part (2S10 and 2S14) indicates the number and the diameter of steel bars. B refers to beam, G refers to GFRP, and S refers to steel.

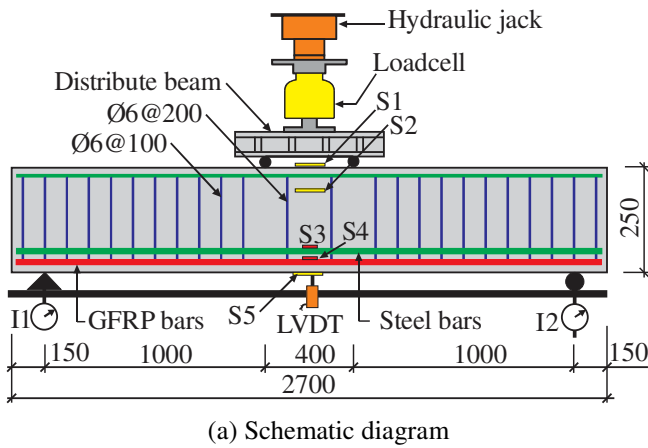


Fig. 2 Flexural test

The concrete with the desired compressive strength of 40 MPa and the water-to-cement ratio of 0.55 is produced from ordinary Portland cement. The actual average compressive strength (R_m) is evaluated from compressive tests on 150 × 150 × 150 mm cubic specimens after 28 days of curing, as shown in Table 2. The ribbed GFRP rebars with nominal diameters of 10 mm and 14 mm are used in this study and are manufactured by Vietnam FRP Trading and Production Joint Stock Company. The GFRP bars are produced from continuous high-strength E-glass fiber and vinyl ester resin. The hot-rolled plain steel bar with a diameter of 6 mm is used for stirrups and compressive reinforcement, and the hot-rolled ribbed steel bars with diameters of 10 mm and 14 mm are used as longitudinal rebars. The mechanical properties of GFRP, round plain steel, and ribbed rebars according to tensile tests are shown in Table 2.

Table 2 Mechanical properties of reinforcements

Rebars	Yield strength, MPa	Tensile strength, MPa	Young's modulus, GPa
GFRP	-	$R_f = 997$	$E_f = 44.3$
The 6 mm plain round steel	$\sigma_{sy} = 309$	$R_s = 358$	$E_s = 200$
The ribbed steel (diameter ≥ 10 mm)	$\sigma_{sy} = 412$	$R_s = 577$	$E_s = 200$

The beams are loaded after a 28-day curing period in a four-point bending scheme until failure (Fig. 2). Three 100 mm strain gauges (S1, S2, and S5) are placed at the top, side, and bottom surfaces at the midspan of the test beams to record the compressive and tensile strains in concrete. Two 5 mm strain gauges (S3 and S4) are attached on the surface of tensile steel and GFRP rebars at midspan before casting and are protected by silicon to measure the strains in rebars during the test. A Linear Variable Differential Transformer (LVDT) is fixed at midspan to measure the deflection, and two digital indicators I1 and I2 are placed at supports to eliminate the displacements of holders. During the test, the loads on the beam are applied in a step-by-step procedure, and the values of load from loadcell, the data from LVDT, and strain gauges are automatically collected by the datalogger STS-WIFI system.

4. Experimental Results and Discussion

The first cracking moment of tested beams is obtained from the load versus strain curve of the concrete and reinforcements. This value can also be determined from the load versus midspan deflection curve. Fig. 3 and Fig. 4 illustrate the load-strain and load-midspan deflection curves for a typical tested beam B2.2G10-2S10. It is worth to note that until the yield of steel (after the concrete cracks), the trends of the load versus strain curves of the concrete and reinforcements and the load versus midspan deflection curves of the remained tested beams are similar to those of the beam B2.2G10-2S10. As shown in Fig. 3, there are leaps on the load-strain curves as the first crack appears. The leap is also noticed on the load-midspan curve at the moment when the first crack appears (Fig. 4). The experimental cracking moments of tested beams ($M_{cr,e}$) are presented in Table 3. The load-carrying capacities ($M_{u,e}$) and failure modes of tested beams are also recorded and presented in Table 3 to evaluate the ratio between cracking moment and load-carrying capacity. The relationship between the cracking moments and

the steel reinforcement ratios of the groups of beams with fixed GFRP reinforcement ratios are illustrated in Fig. 5. The relationship between the cracking moments and the GFRP reinforcement ratios of the groups of beams with fixed steel reinforcement ratios are also presented in Fig. 6.

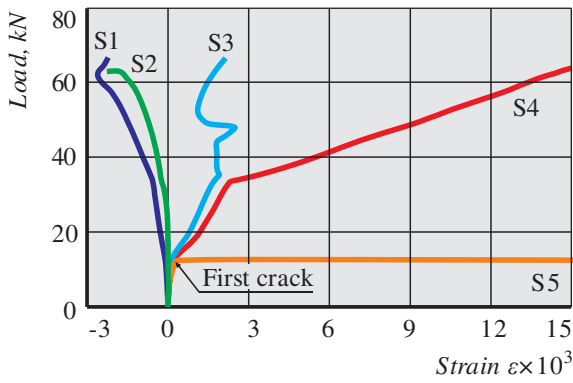


Fig. 3 Load versus strain curve of the concrete and reinforcements (beam B2.2G10-2S10)

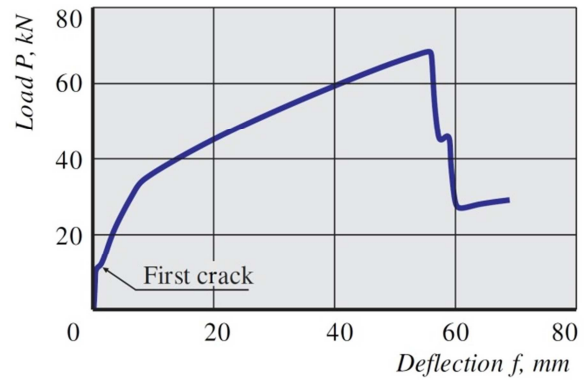


Fig. 4 Load versus midspan deflection curve (beam B2.2G10-2S10)

Table 3 The cracking moment of tested hybrid GFRP/steel RC beams

Beam ID	Experimental												Theoretical				
	$\epsilon_{s,e} \times 10^4$	$\epsilon_{f,e} \times 10^4$	$\epsilon_{bt,e} \times 10^4$	$\sigma_{s,e}$ kN	$\sigma_{f,e}$ kN	$\sigma_{s,e} / \sigma_{f,e}$	$\sigma_{s,e} / \sigma_{sy}$ %	$\sigma_{f,e} / f_{fu}$ %	$M_{cr,c,e}$ kNm	$M_{u,e}$ kNm	$M_{cr,c,e} / M_{u,e}$	Failure mode	$\epsilon_{s,t} \times 10^4$	$\epsilon_{f,t} \times 10^4$	$\epsilon_{bt,t} \times 10^4$	$M_{cr,c,t}$ kNm	$M_{cr,c,t} / M_{cr,c,e}$
B1.2G10	-	1.65	1.72	-	7.3	-	-	0.73	5.35	24.1	0.22	RG	-	1.23	1.67	5.73	1.07
B2.2G10-2S10	0.86	1.29	1.73	17.2	5.7	3.02	4.17	0.57	6.20	34.4	0.18	SY-RG	0.82	1.12	1.70	6.60	1.06
B3.2G10-2S14	0.83	1.12	1.40	16.6	5.0	3.32	4.03	0.5	6.20	38.1	0.16	SY-CC	0.57	1.15	1.74	6.30	1.02
B4.2G14	-	1.31	1.47	-	5.8	-	-	0.58	6.20	41.4	0.15	CC	-	1.11	1.65	6.30	1.02
B5.2G14-2S10	1.00	1.14	1.76	20	5.1	3.92	4.85	0.51	6.40	48.4	0.13	SY-CC	0.83	1.10	1.72	6.47	1.01
B6.2G14-2S14	0.75	0.99	1.62	15	4.4	3.41	3.64	0.44	6.50	56.5	0.12	SY-CC	0.70	1.08	1.76	6.76	1.04
B7.3G14	-	1.30	1.64	-	5.8	-	-	0.58	6.65	52.4	0.13	CC	-	1.18	1.65	6.85	1.03
B8.3G14-2S10	0.73	1.03	1.51	14.6	4.6	3.17	3.54	0.46	6.40	50.0	0.13	SY-CC	0.75	1.08	1.72	6.94	1.08
B9.3G14-2S14	0.93	1.39	1.86	18.6	6.2	3.00	4.51	0.62	6.80	56.7	0.12	SY-CC	0.76	1.21	1.77	7.40	1.09

*Note: RG refers to the rupture of GFRP, SY refers to steel yielding, and CC refers to concrete crushing.

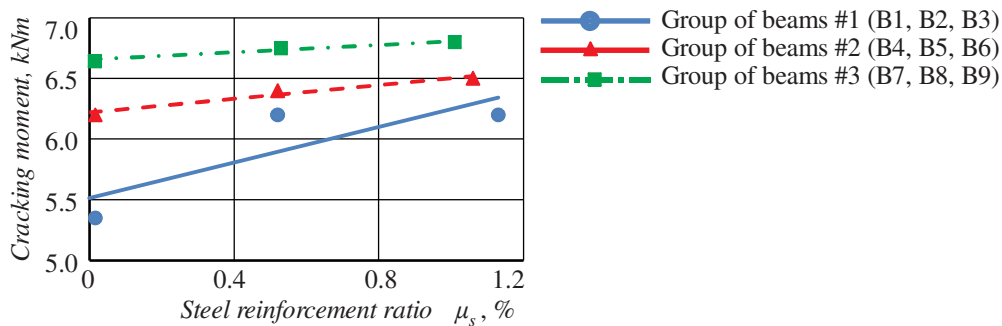


Fig. 5 Cracking moment versus steel reinforcement ratio curves of the groups of beams with fixed GFRP reinforcement ratios

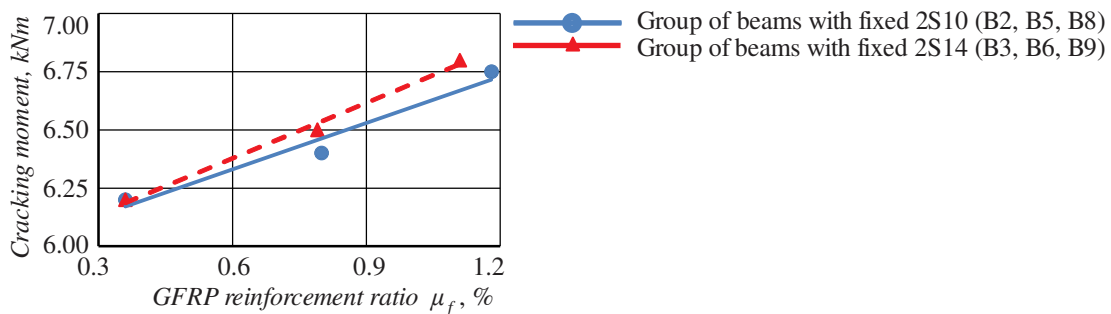


Fig. 6 Cracking moment versus GFRP reinforcement ratio curves of the groups of beams with fixed steel reinforcement ratios

It is well known that the cracking moment depends on beam dimensions, properties of materials, and reinforcement ratios [28, 30]. It can be seen in Figs. 5-6 that the reinforcements significantly affect the cracking moment of hybrid GFRP/steel RC beams. As GFRP or steel reinforcement ratios increase, the cracking moment of tested beams linearly increases. As can be seen in Fig. 5, in the groups of hybrid beams with fixed GFRP reinforcement ratio, the effect of steel reinforcement on cracking moment decreases with the increase of the GFRP reinforcement ratio. In the group of beams #1 ($\mu_f = 0.36\%$), when the steel reinforcement ratio increases from 0 to 1.13%, the cracking moment of hybrid GFRP/steel beams increases to 15.9%, while in the group of beams #2 ($\mu_f = 0.8\%$) and #3 ($\mu_f = 1.17\%$) the corresponding values are 4.8% and 2.3% respectively. When the steel reinforcement ratios are fixed, the cracking moment of hybrid GFRP/steel RC beams also increases with the increase of the GFRP reinforcement ratio. However, the effect of GFRP reinforcement on the cracking moment of the hybrid beam is less than that of steel rebars. In the groups of beams with fixed steel reinforcement (groups 2S10 and 2S14 in Fig. 6), the cracking moments of hybrid beams increase to 8.8% and 9.7% respectively. For the tested beams, the experimental cracking moment to load-carrying capacity ratio ($M_{cr,e}/M_{u,e}$) varies from 0.12 to 0.22 (Table 3), and this ratio decrease with the increase of the GFRP or steel reinforcement ratio.

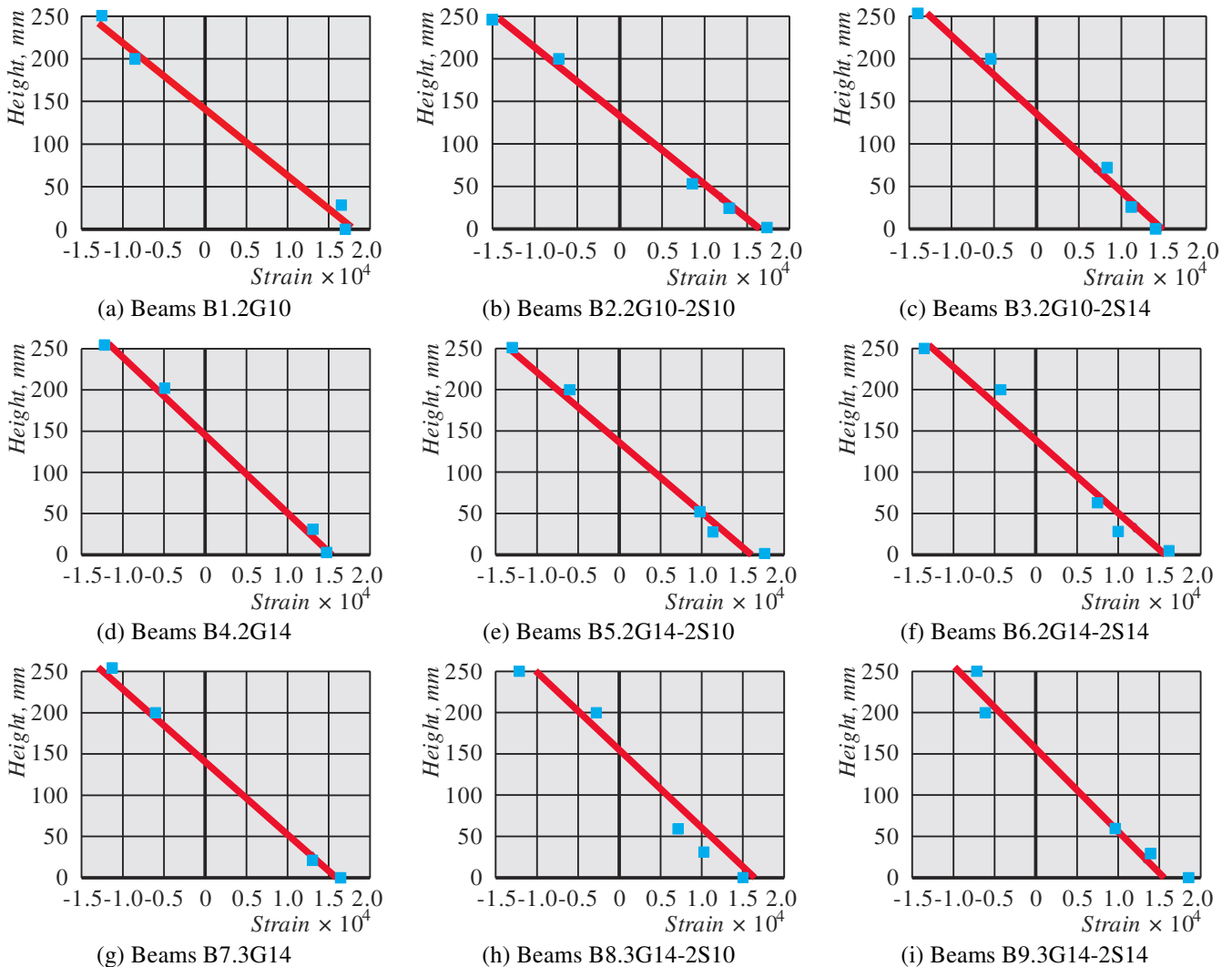


Fig. 7 Distribution of strains on the cross-section at the first cracking moment

Fig. 7 presents the distribution of strain on the cross-section of tested beams at the moment when the first crack appears. As can be seen, the plane cross-section assumption is satisfied for hybrid FRP/steel RC beams. To clarify the contribution of each type of longitudinal reinforcements to the cracking moment, the maximum experimental tensile strains and stresses of GFRP ($\epsilon_{f,e}$ and $\sigma_{f,e}$) and steel rebars ($\epsilon_{s,e}$ and $\sigma_{s,e}$) before the appearance of the first crack are reported in Table 3. The

maximum tensile strain in concrete ($\epsilon_{bt,e}$) at this moment is also presented in Table 3. Due to the elastic behavior of reinforcements in this stage, the values of the tensile stresses in GFRP and steel rebars are determined by multiplying the measured tensile strains by the corresponding Young's moduli (44.3 GPa and 200 GPa, Table 2).

As can be seen in Table 3, due to the high Young's modulus of steel rebars, at the first cracking moment, the stress in steel bars is about 3.02 to 3.92 times higher than that in GFRP rebars, and is about 3.00% to 4.85% of the yield strength. That fact has proven that both GFRP and steel reinforcement affects the cracking moment of hybrid GFRP/steel RC beams, but the contribution of GFRP reinforcement in this stage is negligible as compared to steel, and the stress in GFRP is about 0.44% to 0.73% of ultimate tensile strength. These results are consistent with the findings reported by most other researchers [27-28, 31] and are contrary to the results presented in [32]. In addition, experimental research results show that, as the first crack appears, the maximum tensile strain in the outermost concrete fiber ($\epsilon_{bt,e}$) reaches the value of 1.47×10^{-4} to 1.86×10^{-4} , which meets the recommended ultimate tensile strain of concrete $\epsilon_{btu} = 1.5 \times 10^{-4}$ in SP 63.13330:2018 [33]. In addition, the recorded maximum compressive strains in the outermost concrete fiber ($\epsilon_{b,e}$) before the appearance of the first crack vary from 0.91×10^{-4} to 1.67×10^{-4} , which are much less than the ultimate compressive strain of concrete.

5. An Analytical Method for Calculating the Cracking Moment of Hybrid FRP/Steel RC Beam

As reported in the introduction and as indicated from the experimental results, the hybrid GFRP/steel reinforcement significantly affects the cracking moment. Therefore, using the recommendations of the existing design codes which neglect the contribution of reinforcements leads to the underestimation of the cracking moment. This section introduces an analytical method for calculating the cracking moment of FRP/steel RC beams based on the plane cross-section assumption and equations of equilibrium.

The bilinear stress-strain relationship of concrete introduced in SP 63.13330:2018 [33] is used in the calculation (Fig. 8). At the first cracking moment, the maximum strain in the outermost tensile concrete fiber reaches the ultimate value $\epsilon_{bt2} = 1.5 \times 10^{-5}$ according to the stress-strain relationship in Fig. 8. Before the concrete cracks, assuming that the concrete in compression behaves elastically, the stress distributes in triangular form. In the tension zone, the stress distributes in trapezoid form with the maximum stress equal to the tensile strength R_{bt} according to the stress-strain relationship in Fig. 8. The distributions of strain and stress on the cross-section are presented in Fig. 9.

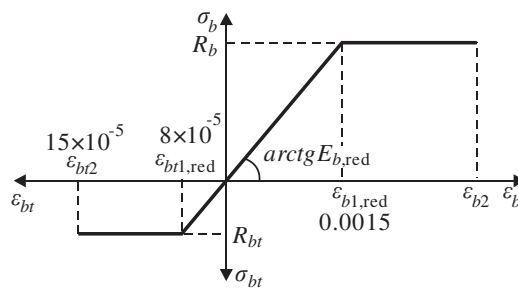


Fig. 8 Bilinear stress-strain relationship of concrete [33]

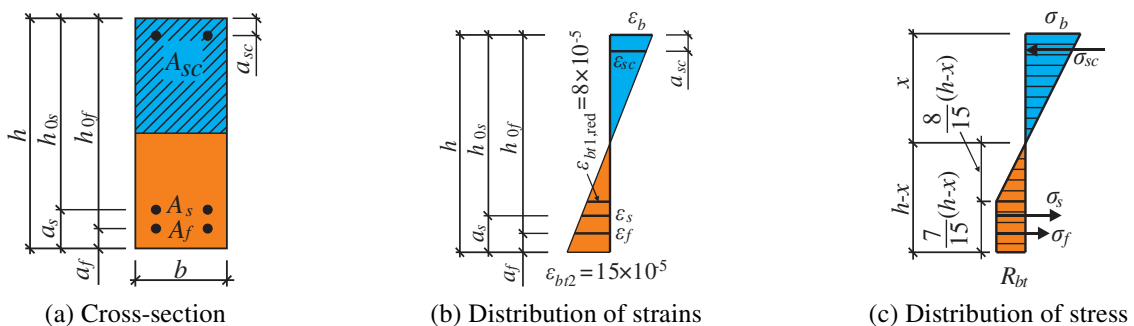


Fig. 9 Stress and strain distributions for calculating the cracking moment

The maximum strains in the outermost compressive concrete fiber ε_b , in the compressive steel rebars ε_{sc} , in the tensile steel rebars ε_s , and in the tensile GFRP rebars ε_f are determined according to ε_{bt2} by using the plane cross-section assumption, i.e., according to the strain distribution shown in Fig. 9(b). The stress in concrete and reinforcements can be found by using the obtained strains in materials.

Before the first crack appears, the stress in the outermost compressive fiber of concrete σ_b is determined by Eq. (1):

$$\sigma_b = \varepsilon_b E_{bred} = \frac{\varepsilon_{bt2} x}{h-x} \frac{R_b}{\varepsilon_{b1,red}} = \frac{x}{h-x} \frac{R_b}{10} \quad (1)$$

where R_b is the prismatic strength of concrete; x is the compression zone height; ε_b is the maximum strain in the outermost compressive concrete fiber, which can be determined according to the Eq. (2) based on the plain cross section in Fig. 9(b); E_{bred} is the reduced modulus of concrete, which is determined by Eq. (3) according to SP 63.13330 : 2018 [33].

$$\varepsilon_b = \varepsilon_{bt2} x / (h-x) \quad (2)$$

$$E_{bred} = R_b / \varepsilon_{b1,red} \quad (3)$$

The stress in compressive reinforcement rebars is as follows:

$$\sigma_{sc} = \varepsilon_{sc} E_s = \frac{\varepsilon_{bt2} (x - a_{sc}) E_s}{h-x} \quad (4)$$

where E_s is the modulus of elasticity of steel; ε_{sc} is the strain in compressive steel rebars and is calculated according to Fig. 9(b) by the following equation.

$$\varepsilon_{sc} = \varepsilon_{bt2} (x - a_{sc}) / (h-x) \quad (5)$$

The stress in tensile steel rebars is as follows:

$$\sigma_s = \varepsilon_s E_s = \frac{\varepsilon_{bt2} (h-x-a_s) E_s}{h-x} \quad (6)$$

where ε_s is the strain in tensile steel reinforcement obtained from Fig. 9(b) as follows:

$$\varepsilon_s = \varepsilon_{bt2} (h-x-a_s) / (h-x) \quad (7)$$

The stress in tensile FRP rebars is as follows:

$$\sigma_f = \varepsilon_f E_f = \frac{\varepsilon_{bt2} (h-x-a_f) E_f}{h-x} \quad (8)$$

where ε_f is the strain in GFRP rebars and determined according to Fig. 9(b) as follows:

$$\varepsilon_f = \varepsilon_{bt2} (h-x-a_f) / (h-x) \quad (9)$$

The resultant forces of the compression zone of concrete (N_b), of the compressive reinforcement (N_{sc}), of the tensile steel (N_s) and GFRP (N_f) rebars, and in the tension zone of concrete (N_{bt}) are calculated using the following equations:

$$N_b = \frac{\sigma_b b x}{2} = \frac{x^2}{h-x} \frac{b R_b}{20} \quad (10)$$

$$N_{sc} = \sigma_{sc} A_{sc} = \frac{\varepsilon_{bt2} E_s (x - a_{sc}) A_{sc}}{h-x} \quad (11)$$

$$N_s = \sigma_s A_s = \frac{\varepsilon_{bt2} E_s (h-x-a_s) A_s}{h-x} \quad (12)$$

$$N_f = \sigma_f A_f = \frac{\varepsilon_{bt2} (h-x-a_f) E_f A_f}{h-x} \quad (13)$$

$$N_{bt} = N_{bt1} + N_{bt2} = \frac{7(h-x) R_{bt} b}{15} + \frac{4(h-x) R_{bt} b}{15} \quad (14)$$

The equation of horizontal force equilibrium is as follows:

$$\frac{x^2}{h-x} \frac{b R_b}{20} + \frac{\varepsilon_{bt2} E_s (x - a_{sc}) A_{sc}}{h-x} = \frac{\varepsilon_{bt2} (h-x-a_s) E_s A_s}{h-x} + \frac{\varepsilon_{bt2} (h-x-a_f) E_f A_f}{h-x} + \frac{11(h-x) R_{bt} b}{15} \quad (15)$$

By expanding Eq. (15) and setting the constants A (16), B (17), and C (18), Eq. (15) is re-written as Eq. (19):

$$A = \frac{R_b b}{20} - \frac{11 R_{bt} b}{15} \quad (16)$$

$$B = \varepsilon_{bt2} (E_s A_s + E_s A_{sc} + E_f A_f) + \frac{22 R_{bt} b h}{15} \quad (17)$$

$$C = \varepsilon_{bt2} (E_s A_s a_s - E_s A_{sc} a_{sc} + E_f A_f a_f - E_s A_s h - E_f A_f h) - \frac{11 R_{bt} b h^2}{15} \quad (18)$$

$$Ax^2 + Bx + C = 0 \quad (19)$$

By solving Eq. (19) and choosing the compatible root meeting the condition $0 < x < h$, the equations for calculating the compression zone height is expressed as follows:

$$x = \frac{\sqrt{B^2 - 4AC} - B}{2A} \quad (20)$$

By using the compression zone height x (Eq. (20)) and defining the resultant forces in materials (N_b , N_{sc} , N_s , N_f , and N_{bt}) according to Eq. (10) to Eq. (14), the first cracking moment M_{crc} can be determined by taking the moment about the axis passing through the neutral axis (Eq. (21)). The comparison results between the experimental cracking moments and the theoretical values ($M_{crc,t}$) of the tested beams obtained by Eq. (21) in Table 3 show good agreement. The deviation between the experimental and theoretical cracking moment is less than 9%. In addition, the theoretical strains in the outermost compressive concrete fiber, in the steel tensile reinforcement, and in the tensile GFRP reinforcement obtained by Eq. (2), Eq. (7), and Eq. (9) respectively are also in good agreement with the experimental values (Table 3).

$$M_{crc} = \frac{2xN_b}{3} + N_{sc} (x - a_{sc}) + N_s (h - x - a_s) + N_f (h - x - a_f) + \frac{23N_{bt1} (h-x)}{30} + \frac{16N_{bt2} (h-x)}{45} \quad (21)$$

To verify the applicability of the proposed theory for determining the cracking moment of concrete beams reinforced with a combination of steel bars and different types of FRP bars, the experimental data of 24 tested hybrid FRP/steel RC beams in the literature are collected and compared as shown in Table 4. The comparison results prove the accuracy in estimating the cracking moment of concrete beams reinforced with hybrid FRP/steel rebars. The average value is 1.006, the standard deviation is 0.076, and the mean value is 0.995.

Table 4 The comparison between experimental and theoretical cracking moments of concrete beams reinforced with a combination of different types of FRP and steel bars

Ref.	Beam ID	b , mm	h , mm	a_f , mm	a_s , mm	A_f , mm ²	A_s , mm ²	A_{sc} , mm ²	a_{sc} , mm	E_s , GPa	Type of FRP	E_f , GPa	R_m , MPa	$M_{cr,e}$, kNm	$M_{cr,t}$, kNm	$M_{cr,t} / M_{cr,e}$
[25]	B10/8S	100	200	22	64	100.6	157	0	0	200	GFRP	39	30	2.5	2.39	0.96
	B10/6	100	200	21	64	56.6	157	0	0	200	GFRP	41	30	2.5	2.37	0.95
	B12/8	100	200	22	65	100.6	226	0	0	200	GFRP	39	30	2.7	2.42	0.90
	B12/6S	100	200	21	65	56.6	226	0	0	200	GFRP	41	30	2.3	2.4	1.04
[23]	GFRP-40S	150	250	42	98	253.4	142.6	142.6	210	200	GFRP	48	32.7	5.4	5.4	1.00
	CFRP-40S	150	250	40	95	142.6	142.6	142.6	210	200	CFRP	103	32.7	5.7	5.4	0.95
	GFRP-60S	150	250	42	98	253.4	142.6	142.6	210	200	GFRP	48	49.3	7.43	7.11	0.96
	CFRP-60S	150	250	40	95	142.6	142.6	142.6	210	200	CFRP	103	49.3	6.3	7.11	1.13
[26]	B2S3	200	300	30	30	118.3	339.3	1.57	270	200	BFRP	43	25	13.2	11.85	0.90
	B3S2	200	300	30	30	177.5	226.2	1.57	270	200	BFRP	43	25	11.6	11.5	0.99
	B4S1	200	300	30	30	236.7	113.1	1.57	270	200	BFRP	43	25	10.4	11.1	1.07
	G2S3	200	300	30	30	259.8	339.3	1.57	270	200	GFRP	35	25	11.5	11.9	1.03
	G3S2	200	300	30	30	389.7	226.2	1.57	270	200	GFRP	35	25	10.1	11.6	1.15
	G4S1	200	300	30	30	519.6	113.1	1.57	270	200	GFRP	35	25	10.5	11.2	1.07
	G1S5	200.8	301.9	30	30	117.5	565.5	0	0	200	GFRP	46	24.4	13.3	12.7	0.95
	G2S4	199.8	301.1	30	30	234.9	452.4	0	0	200	GFRP	46	24.4	12.7	12.3	0.97
	G3S3	200.6	304.4	30	30	352.4	339.3	0	0	200	GFRP	46	24.4	10.9	12.2	1.12
	G4S2	198.6	304.6	30	30	469.9	226.2	0	0	200	GFRP	46	24.4	11	11.8	1.07
	B1S2	199.8	308	30	30	59.2	226.2	0	0	200	BFRP	43	24.4	11.8	11.7	0.99
	B1S4	200	300	30	30	59.2	452.4	1.57	270	200	BFRP	43	25	14	12.2	0.87
	G1S4	200	300	30	30	129.9	452.4	1.57	270	200	GFRP	35	25	13.2	12.3	0.93
	B2S1	199.2	301.7	30	30	118.3	113.1	0	0	200	BFRP	43	24.4	10.8	10.9	1.01
G1S2	198.6	304.9	30	30	117.5	226.2	0	0	200	GFRP	46	24.4	11.4	11.5	1.01	
G2S1	202	301.6	30	30	234.9	113.1	0	0	200	GFRP	46	24.4	9.9	11.1	1.12	
Average															1.006	
Standard deviation															0.076	
Mean															0.995	

6. Parametric Study

As mentioned above, besides the section geometry and mechanical properties of concrete, the longitudinal reinforcements also significantly affect the cracking moment of hybrid FRP/steel RC beams. In this section, a parametric study of the effects of the longitudinal FRP and steel reinforcement ratios and Young's modulus of FRP rebars on the cracking moment of hybrid FRP/steel RC beams is carried out using the proposed formula (Eq. (21)).

First, the influence of hybrid FRP/steel reinforcement ratios on the cracking moment are performed with the following input data: $b \times h = 300 \times 600$ mm; $R_b = 30$ MPa; $R_{bt} = 2.5$ MPa; $E_b = 32$ GPa; $E_s = 200$ GPa; $\sigma_{sy} = 400$ MPa; $E_f = 50$ GPa; $R_f = 1000$ MPa. The distances from the centroid of the steel rebars and FRP rebars to the outermost tensile concrete fiber are chosen equally: $a_f = a_s = 40$ mm. By considering the recommendations in [20], the steel and FRP reinforcement ratios are selected to vary from 0% to a maximum 4% (i.e., the area of each type of reinforcements varies from 0 cm² to 67.2 cm²). By conducting nonlinear regression analysis, the relationship between cracking moment calculated by Eq. (21) and hybrid steel/FRP reinforcement ratios is expressed by Eq. (22). It should be noticed that, the adjusted coefficient of multiple determination (R^2) of regression model in Eq. (21) is higher than 0.9999.

$$M_{crc} = M_{crc,b} + 3.597\mu_f + 15.077\mu_s + 5.49\mu_f^2 - 0.1567\mu_s^2 \tag{22}$$

where $M_{crc,b}$ is the cracking moment of plain concrete beam; μ_f and μ_s are in percent (%).

The response surface which expresses the relationship among cracking moment, FRP, and steel reinforcement ratios according to Eq. (22) is shown in Fig. 10. The results of the parametric study on the current section and properties of beam show that the cracking moment increases to 93.7% when the steel reinforcement ratios increase from 0% to 4%. Meanwhile, the corresponding value for the case of the increasing FRP reinforcement is only 24.3%. This outcome affirms the above conclusion of the lower contribution of FRP reinforcement on the cracking moment of hybrid FRP/steel RC beam in comparison with the steel reinforcement. In addition, as reported in previous studies, the ratio A_f/A_s significantly affects the flexural behavior of FRP/steel RC beams. As found from the parametric study, this ratio also significantly affects the cracking moment of FRP/steel RC beams. Namely, with a constant total area of hybrid FRP/steel reinforcement, the cracking moment decreases with an increase in the A_f/A_s ratio.

The effect of Young’s modulus of FRP on the cracking moment is also investigated on the above-mentioned cross section and properties of materials. The cross section is reinforced with three groups of steel and FRP reinforcement: the first group — $A_s = 4 \text{ cm}^2$ and $A_f = 4 \text{ cm}^2$ (minimum hybrid FRP/steel reinforcement ratio [20]), the second group — $A_s = 25 \text{ cm}^2$ and $A_f = 25 \text{ cm}^2$ (compatible hybrid FRP/steel reinforcement ratio [20]), and the third group — $A_s = 50 \text{ cm}^2$ and $A_f = 50 \text{ cm}^2$ (maximum hybrid FRP/steel reinforcement ratio [20]). The modulus of elasticity of FRP reinforcement varies from 50 GPa to 200 GPa. It can be seen in Fig. 11 that the cracking moment of hybrid FRP/steel RC beams is linearly proportional to Young’s modulus of FRP reinforcement. Besides, the effect of Young’s modulus of FRP reinforcement on cracking moment increases with the increase of the FRP reinforcement ratio.

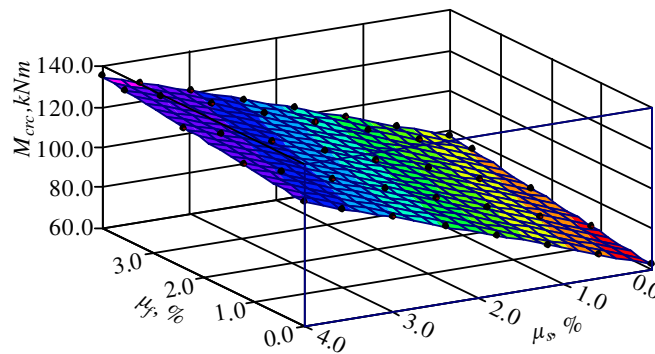


Fig. 10 The response surface among cracking moment, FRP, and steel reinforcement ratios

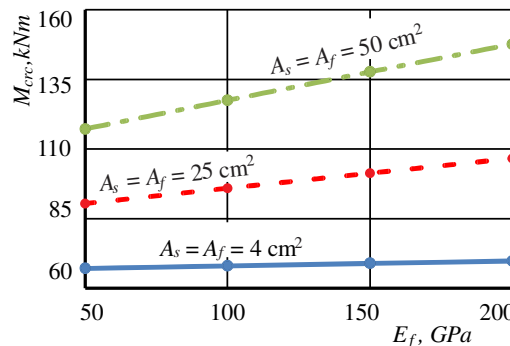


Fig. 11 The relationship between Young’s modulus of FRP reinforcement and cracking moment

7. Conclusions

In this study, the cracking moment of hybrid FRP/steel RC beams was experimentally and theoretically investigated. Based on the study results, the following conclusions may be drawn:

- (1) The cracking moment of hybrid FRP/steel RC beams is linearly proportional with the steel and FRP reinforcement ratios.
- (2) In the scope of the experimental study, the cracking moment to load-carrying capacity ratio of hybrid GFRP/steel RC beams varies from 12% to 22%, and this ratio reduces with increasing total hybrid reinforcement ratio.
- (3) Both steel and FRP rebars affect the cracking moment of hybrid FRP/steel RC beams. However, due to higher modulus of elasticity of steel in comparison with the FRP reinforcement, the contribution of steel rebars on the cracking moment of hybrid FRP/steel RC beams are more significant in comparison with FRP reinforcement.
- (4) The proposed analytical method, which is based on the nonlinear stress-strain relationship of concrete and considered the contribution of hybrid reinforcements, accurately estimates the cracking moment of hybrid FRP/steel RC beams.
- (5) The modulus of elasticity of FRP reinforcement also affects the cracking moment of FRP/steel RC beams, the cracking moment increases with the increase of Young's modulus of FRP reinforcement.

It should be stressed that the above conclusions are based on the study results of concrete beams made from normal strength concrete reinforced with optimal hybrid FRP/steel reinforcement ratio. The applicability of these conclusions to other types of concrete and very high hybrid reinforcement ratios is unknown. Further studies are necessary.

Conflicts of Interest

The authors declare no conflict of interest.

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